Planning to Help Resolve

Pharmaceutical Issues

manufacturers, through which he is actively working to

In July 2018, a dialogue was held between John Incledon

and two members of the CHPA's senior management

team—John F. Gay and Anita Brikman—raising issues

in American Society

address social issues in the United States.

Considering Global CSR

Corporate Activities in the U.S.

Hisamitsu Pharmaceutical's company mission is "Promoting Patch Treatment Culture Worldwide."

To promote that mission in the world's largest market,

the United States, Hisamitsu America was established in 1987.

Hisamitsu Pharmaceuticals acquired Noven Pharmaceuticals in 2009

to expand into ethical drugs, and has since built an unassailable business record.

South

America

America

Hisamitsu America, Inc.

Hisamitsu America, Inc. was established in 1987 to sell Hisamitsu Pharmaceutical's over-the-counter medicines in North America. The head office was set up in Florham Park, New Jersey, and handles pharmaceutical sales across the United States and Canada. In the market for transdermal anti-inflammatory pain relief patches, we have been steadily carrying out the company mission of "Promoting Patch Treatment Culture Worldwide" and have achieved the number one market share in the American market in 2017. Hisamitsu America has 14 employees, working in sales, marketing, and business administration. Four of the 14 members of the diverse staff are women.



Noven Pharmaceuticals, Inc.

Founded in 1987, Noven Pharmaceuticals, Inc. sells transdermal products, and has responded to unmet medical needs through the research and development of products with a focus on women's health and central nervous system disorders (including ADHD). In 2009, Noven became a subsidiary of Hisamitsu Pharmaceutical Co., Inc., and serves as Hisamitsu's U.S. platform for prescription pharmaceuticals, helping bring the benefits of patch therapy to the world. The firm has over 300 employees (as of the end of December 2017), and has a manufacturing facility in Miami, Florida, as well as an office in Jersey City, New Jersey. The Miami manufacturing facility is approved by the U.S. government's FDA (Food and Drug Administration) and DEA (Drug Enforcement Administration) to manufacture regulated substances. The facility produces tens of millions of patches annually.



Hisamitsu America's President & CEO, John Incledon, is also an officer of CHPA (Consumer Healthcare Products Association), an industry organization of American OTC

Hisamitsu America, Inc.

Noven
Pharmaceuticals, Inc.

Participants

CHPA Senior Vice President, John F. Gay
CHPA Senior Vice President, Anita Brikman
Hisamitsu America President & CEO, John Incledon

related to pharmaceuticals in the United States.

John Incledon: Thank you for joining me today. I would say that the issues highlighted by the CHPA and its efforts are important not only for the U.S. but also for Japan, and in fact, the rest of the world.

John F. Gay: First, I would like to tell you what we are working on now. The key question we

raise is, "Are people properly handling medicines after purchase?" The issues include side effects from taking medicines in ways that are not intended and the improper handling of unused or expired medicines that can lead to harm for children and the environment. These are becoming big problems in the United States.



Anita Brikman: CHPA has established the CHPA Educational Foundation to address these issues. The foundation distributes informational brochures and engages in other forms of education, including raising awareness through the media and other initiatives. Eight out of 10 parents have given the

wrong dose of medicine to their children at some point; 60,000 children are treated in an emergency room annually; and 60% of adults do not know how to dispose of medicine properly. We have taken big steps to try to improve this situation.

John Incledon: I understand that Japan faces similar issues, but I don't think such educational efforts are being pursued there as actively. I think that, in the future, these kinds of initiatives will be promoted outside the U.S.; what do you believe are the key points that need to be focused on?

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John Incledor

John F. Gay: First, it's important to fully grasp the current situation by asking what is actually happening, and what kind of issues have arisen from those circumstances. When we get those answers, it will then become clear what we need to do.

Collaborations with government are also important. In the United States, initially there were no statewide programs or initiatives for collecting unused medication. Now we are starting to see such programs being put in place.

Anita Brikman: An important point for taking concrete steps is to realize that ordinary people often don't have a clear understanding of medications. The responsibility for this situation falls to us as pharmaceutical companies.



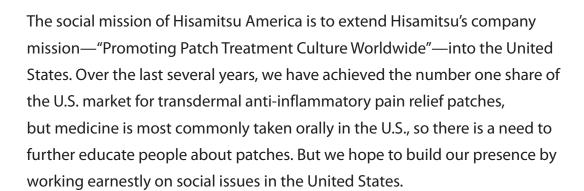
To promote understanding of medicines, it's important to create channels that take a variety of approaches. We need to work to ensure that everyone improves their awareness of safe self-care. Also, the aging of society is becoming an issue worldwide. We believe that as pharmaceutical companies we can help improve everybody's quality of life through these kinds of efforts.

John Incledon: The CHPA has only just gotten started in its efforts, yet has achieved significant results. Carrying out CHPA best practices around the world also links to the aims of the UN's sustainable development goals, and can also offer hints to solve many problems that exist in Japan. I would like to see the efforts of Hisamitsu America extend to the entire Hisamitsu Group.

2018 HISAMITSU CSR REPORT

Hisamitsu America

Hisamitsu America Inc.





President & CEO John Incledon says, "In American culture, the use of patches did not exist before as a custom. Rather, people believe, essentially, that the only kind of real medicine is the kind you take orally, which has made our job difficult—to convince them of the benefits of patches." We employ multi-channel efforts that include product sampling, using influential voices on social media to promote our products, and advertising in the mass media.

In addition, we try to expand the potential uses of patch technology by utilizing the best practices of other companies and the experiences of the Hisamitsu Pharmaceutical Group in various countries.



Appreciating Diversity



Hisamitsu America is small and has few employees, but it is ethnically diverse and employs different kinds of men and women. The company is working to respond in a flexible manner to federal and state regulations on such issues as labor conditions and employee benefits.

Akiko Chan and Kozue Long told us that they sometimes needed to take time off to look after their young children, but that they were able to do so with the understanding of their colleagues, and that they were happy with Hisamitsu and found it an easy place to work.



Since Hisamitsu America does not manufacture products, it doesn't have a large environmental footprint. We still consider it necessary to take global climate change and its effects seriously, though. Andrea Washington told us, "It seems like strange things are going on—even here in New Jersey, the winters are becoming incredibly cold." William Henderson says, "I have started to see lots of solar panels around, and personally I started driving a hybrid."

Spreading Understanding of

Environmental Conservation

Although environmental issues may not have a directly visible impact on our business activities, we feel that as a company we must take the issues seriously, such as greenhouse gas emissions.

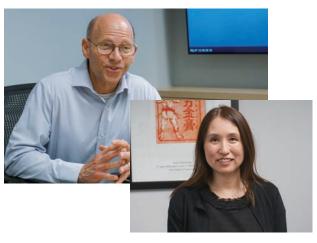


Corporate Outline

Company name: Hisamitsu America Inc. President & CEO: John Incledon

100 Campus Drive, Suite 117, Florham Park, New Jersey, NJ07932, U.S.A.

Spreading Understanding of Social Contribution Activities



The spirit of volunteerism has solid roots in American society. At Hisamitsu America, we promote volunteering through "Salonpas® Day" and other activities. All of our employees are becoming aware of social issues and take their own action. "By working in dog rescue, I feel how warped society has become. This has helped me to consider the true meaning of quality of life," says June Nishizawa. Mike Wesnofske says, "I have learned many things from being a local sports coach and delivering meals from a food bank, such as the importance of diversity and team play, which helps me in my daily work."



Noven Pharmaceuticals (Noven Pharmaceuticals, Inc.)

Since its founding, Noven has utilized patch technology to improve the quality of life for patients who use their products. Since becoming a subsidiary of Hisamitsu in 2009, both companies have expanded their transdermal drug delivery system (TDDS) technology to develop and supply safer, more effective products.

Spreading the Corporate Values

"Since becoming Noven's CEO in 2016, an essential part of my role has been to cultivate a good understanding of our mission at the individual level across the company," says Jeff Mihm (Chief Executive Officer). In pursuing that mission, Noven strives to



Jeff Mihm

build a solid reputation with doctors, patients, partners, and payors - the insurance companies that play a major role in the medical system in the United States. Taking the initiative in leading the company forward, Mr. Mihm holds quarterly all employee town hall meetings and spends a great deal of time interacting with colleagues to ensure he understands the needs of entire organization and that Noven's colleagues are motivated and engaged.



Our Leadership Principles

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Noven's Corporate Mission

Innovation

Noven innovates to support patients with novel transdermal medicines which seek to address unmet needs. Their innovations create significant value for these patients, their caregivers and families. To incorporate such factors into the running of the business appropriately, Noven has established an "innovation gateway" system, in conjunction with a framework that extends from R&D to the production and commercialization of their products.

"The effect of implementing Noven's basic patient-centered principles at every turn and observing how they apply to every situation allows every colleague to see the relevance of their own work," say Ralph Lipp (Vice President & Chief Scientific Officer) and Jorge Lorenzo (Executive Director – Commercialization).

Noven has the exciting opportunity to deliver up to four new transdermal medicines to the market over the next few years. These will meet the needs of patients suffering from Schizophrenia, ADHD and Osteoarthritis. An effort like this is unprecedented in the industry, but Noven colleagues are working hard to make this a reality.





Good Business Management

It is also important to ensure that management tasks affecting the innovation gateway system such as the maintenance of equipment and facilities, occupational

safety, and supply chain management are properly handled in the field. "We submit our purchasing plan based on requests to suppliers for technical and environmental performance reports and other factors, and we implement preventive occupational safety measures.

We would like to further enhance these activities in collaboration with the Hisamitsu Pharmaceutical head office in the future," says Amaury Gonzalez (Executive Director – Engineering) of his ambitions for the company.

"In this industry, regulations are constantly changing, and there are also differences between federal law and state law, so we work closely with Hisamitsu to meet all requirements," note Michael Greene (Vice President, General Counsel & Corporate Secretary) and Elysa Mantel (Corporate & Compliance Counsel). In-house education and training are also carried out that incorporate ideas





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President & CEO: Jeff T. Mil

Corporate Outline

Address: 11960 SW 114th Street, Miar Florida, FL33186, U.S.A.

from outside experts as part of ongoing efforts to advance the corporate mission.

Society and Engagement

Noven's mission to meaningfully benefit patients around the world can be fully realized only if we also act in the best interest of our communities and strive to make Noven a responsible and contributing corporate citizen. From its support of charitable organizations, like the United Way and the Red Cross, to employee-initiated activities like working with the handicapped and volunteering in developing countries, Noven colleagues proudly support a spirit of giving that extends far beyond our local communities. Additionally, as an organization, Noven embraces environmentally responsible initiatives as a means of both conserving our resources and ensuring their availability for future generations.

Looking ahead, Monica Lara (Director – Corporate Affairs) says, "I would like to do my part to help the company engage in a wide range of efforts that address such things as climate change and children's education, all aimed at improving people's quality of life."



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